AMENDMENTS TO THE CLAIMS

The current listing of the claims replaces all previous amendments and listings of the claims.

(Currently Amended) A display apparatus having comprising:
 an optical material between a pair of substrates, and having
 a plurality of display pixel sections, and

a spacer disposed between the pair of substrates, the spacer being fixed on at least one of the substrates,

wherein each of the substrates has a glass substrate and a film that is attached to an outer surface of the glass substrate and has a thickness greater than a thickness of the glass substrate,

at least one of the films is formed of a polarizer plate, and
each of the glass substrate is formed to have a thickness that permits bending of the
display apparatus.

- 2. (Original) The display apparatus according to claim 1, wherein the thickness of each of the glass substrates is 0.15 mm or less.
- 3. (Original) The display apparatus according to claim 2, wherein the display apparatus is formed to be bendable with a radius of curvature of 200 mm or less.
- 4. (Original) The display apparatus according to claim 1, wherein the optical material is a liquid crystal composition.
- 5. (Original) The display apparatus according to claim 1, wherein the optical material is an EL (electro-luminescence) material.
 - 6. (Canceled)

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- 7. (Original) The display apparatus according to claim 1, wherein each of the display pixel section includes a TFT (thin film transistor) and a pixel electrode, which are formed on one of the glass substrates.
- 8. (Original) The display apparatus according to claim 7, wherein the TFT includes a p-Si film (polysilicon film).
 - 9.-19. (Canceled)
 - 20. (Currently Amended) A display apparatus comprising:
- a display panel configured to hold a liquid crystal layer between an array substrate and a counter substrate; and
 - a backlight unit that illuminates the display panel[[,]]; and
- a spacer disposed between the substrates, the spacer being fixed on at least one of the substrates,

wherein the array substrate includes[[:]]

- a first light-transmissive insulation substrate[[;]],
- a signal line and a scan line that are disposed to be substantially perpendicular to each other on one of major surfaces of the first light-transmissive insulation substrate[[;]].
- a switch element disposed near an intersection of the signal line and the scan line[[;]], and
 - a pixel electrode connected to the switch element,

wherein the counter substrate includes[[:]]

- a second light-transmissive insulation substrate[[;]], and
- a counter electrode disposed on one of major surfaces of the second lighttransmissive insulation substrate so as to face the pixel electrode, and

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wherein polarizer plates are disposed respectively on the other major surfaces of the first light-transmissive insulation-substrate and the second light-transmissive insulation substrate, the polarizer plates having thicknesses greater than those of the first light-transmissive insulation substrate and the second light-transmissive insulation substrate.

21.-46. (Canceled)